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E.100 DISPENSING IN FLOW RATE MODE

A DECLARATION OF CONFORMITY

The undersigned, PIUSI S.p.A. Via Piccinini 16/A, 21/Ravagnolo 46029 Suzzana - Mantova - Italy

HERBERT STATES under its own responsibility, that the equipment described below: DESIGNATION: METER Model: K24 Serial number: refer to Lot Number shown on CE plate affixed to Product/Year of manufacture: refer to the year of production shown on the CE plate affixed to the products in conformity with the legal provisions indicated in the directives: - Electromagnetic Compatibility Directive 2004/108/EC

The documentation is at the disposal of the competent authority following motivated request at Piusi S.p.A. or following request sent to the email address: doc\_tecnic\_piusi.com by the person authorized to compile the technical file and draw up the declaration in Oito Varini as legal representative.

Suzzana, 01/01/2012 Oito Varini legal representative.

B GENERAL WARNINGS

Important precautions Symbols used in the manual

This symbol indicates safe working practices for operators and/or potentially exposed persons. This symbol indicates that there is a risk of damage to the equipment and/or its components. This symbol indicates a useful information.

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C SAFETY INSTRUCTIONS

C.1 SAFETY WARNINGS
Main: preliminary safety checks
Warning: you must avoid any contact between the electrical power supply and the fluid that needs to be FILTERED.
Maintenance: Before any checks or maintenance work are carried out, disconnect the power supply.

C.2 FIRST AID RULES

Contact with the product: In the event of problems developing following EYE/SKIN CONTACT, INHALATION or INGESTION of the treated product, please refer to the SAFETY DATA SHEET of the fluid handled. Please refer to the safety data sheet for the product.

C.3 GENERAL SAFETY RULES

Essential protective equipment: Wear protective equipment that is suitable to the operations that need to be performed; resistant to cleaning products. Personal protective equipment: Wear the following personal protective equipment during handling and installation: safety shoes; close-fitting clothing; protective gloves; safety goggles; instruction manual.

C.4 PACKAGING

FOREWORD: K24 comes packed in a CARDBOARD BOX WITH A LABEL INDICATING THE FOLLOWING DATA:

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C.5 PACKAGE CONTENTS/PRE-INSPECTION

FOREWORD: To open the packaging, use a pair of scissors or a cutter, being careful not to damage the dispensing system or its components.

NOTE: In the event that one or more of the components described below are missing from inside the package, please contact Piusi technical support.

WARNING: Check that the data on the plate correspond to the desired specifications. In the event of any anomaly, contact the supplier immediately, indicating the nature of the defects. Do not use equipment which you suspect might not be safe.

D BECOMING ACQUAINTED WITH K24

FOREWORD: Electronic digital meter featuring a turbine measurement system, designed for precise measuring of low viscosity fluids.

K24 is available in 2 versions: 1. METER - with LCD display and calibration buttons 2. PULSER - single channel impulse, connectable with a remote display.

Both types are available in two versions: with stainless steel body made of inconel reactive plastic material of light colour, divided into high flow rate versions and low flow rate versions, with a standard steel flange.

With body made of conductive plastic material of dark colour with galvanized steel bushing. High flow rate: 120 l/min Low flow rate: 60 l/min

D.1 COMPATIBLE LIQUIDS

The turbine is placed inside a hole through the body of K24, fitted with M-11 threaded inlet and outlet. The supplied F/F bushing enables several combinations of threads: K24 HAS A RUBBER PROTECTION, DESIGNED TO ACT AS GASKETS TOO.

The liquids compatible with K24 are as low viscosity, namely: Water (As 32 D.O.E., Ad-Blue)

Milk not suitable for human consumption Milk not suitable for human consumption

Main components: K24 Meter Main components: K24 Pulser

1. LCD display 2. RESEt key 3. CAL key 4. F/F bushing

1. Case with technical data 2. F/F bushing

1. LCD display 2. RESEt key 3. CAL key 4. F/F bushing

1. Case with technical data 2. F/F bushing

D.2 DISPLAY LCD

FOREWORD: The LCD of the METER features two numerical registers and various indications displayed to the user only when the applicable function is activated.

1. Partial register (four digits) with moving comma (from 0.01 to 99999) indicating the volume dispensed since the reset button was last pressed.

2. Indication of battery charge

3. Indication of calibration mode

4. Totals register (6 figures) with moving comma (from 0.01 to 999999.9) that can indicate two types of Total: 4.1. General Total (reset TOTAL) 4.2. Resettable total (Reset TOTAL)

5. Indication of total multiplication factor (x10 / x100)

0.0000 29163 0.0000 29163

At the end of the process, a display page is first of all shown with the reset partial and the reset total.

and, after a few moments, the reset total is replaced by the new resettable total.

D.3 DISPLAY POSITIONING (METER VERSION ONLY)

FOREWORD: The square shape of the K24 body allows the card to be rotated in its housing, thus ensuring great versatility in positioning.

This allows easy display reading in any position. The card housing is closed by a plastic cover sealed through a rubber protection acting as a gasket as well. This can be easily removed uncracking the 4 screws that fix both the cover and the card (1).

ATTENTION: While fixing the K24 card, make sure the battery contact pins are not placed above the circular housing of the bulb.

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D.2 USERS BUTTONS

FOREWORD: The METER features two buttons (RESEt and CAL) which individually perform two main functions and, together, other secondary functions.

MAIN FUNCTIONS PERFORMED: - for the CAL key, resetting the partial register and Reset Total

SECONDARY FUNCTIONS: Used together, the two keys permit entering configuration mode where the desired unit of measurement can be selected.

LEGEND: CALIBRATE MEANS PERFORMING ACTIONS ON THE METER. THESE ARE THE LEGEND OF THE SYMBOLS USED TO DESCRIBE THE ACTIONS TO BE PERFORMED.

SHORT PRES-SURE OF CAL KEY LONG PRES-SURE OF CAL KEY

SHORT PRES-SURE OF CAL KEY LONG PRES-SURE OF CAL KEY

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E OPERATING MODES

OPERATING MODES: The user can choose between two different operating modes. The meter features a non-volatile memory for storing the dispensing data, even in the event of a complete power break for long periods.

The measurement chamber and the LCD display are fitted in the top part of the K24 which remains isolated from the fluid both measurement chamber and sealed from the outside by means of a cover.

Normal Mode: Mode with display of Partial Total and dispensed quantities. Flow Rate Mode: Mode with display of Flow Rate, Rate as Partial Dispensed quantity.

E.1 INSTALLATION

FOREWORD: K24 features a threaded, perpendicular inlet and outlet (1/8" male and female) that can be combined together. It has been designed to be easily installed in any position in-line or in a manifold.

In order to improve the life of the turbine, it is recommended to fit a strainer before the meter itself!

An F/F coupling, complete with its gaskets, is supplied for installations on male couplings. Always screw the side with gasket on K24.

It is up to the installer to use another gasket on the other side of the coupling.

The gasket used has the following characteristics: flat seal - 1/4", od=3/5", thick=2" Material: NBR 70/30 For installations on system, position K24 so that the battery housing can be easily reached.

G DAILY USE

FOREWORD: The only operations that need to be done for daily use are partial and/or resettable total register resetting. The user should use only the dispensing system of K24. Occasionally the meter may need to be calibrated or calibrated. To do so, please refer to the relevant chapters.

Below are two typical normal operation displays. One display page shows the partial and reset total registers. The other shows the partial and general total registers. Below the general total display is automatic and tied to phases and times that are in factory set and cannot be changed.

12.345 0.000 29163 0.000

6 digits are available for Totals, plus two icons x 10 / x 100. The increment scales for the following: 0.0 -> 9999.9 -> 99999.9 -> 10000.0 -> 99999.9 -> 10 -> 99999.9 -> 100 -> 99999.9 -> 10

G.1 DISPENSING IN NORMAL MODE

FOREWORD: Normal mode is the standard dispensing. The user is made the partial and resettable total are displayed at the same time (reset total).

Should one of the keys be accidentally pressed during the dispensing, this will have no effect.

STAND BY: A few seconds after dispensing has ended, on the lower register, the display switches from resettable total to general total; the word reset will appear on the upper register. This situation is called standby and remains until the user operates the K24 again.

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IMPORTANT

The flow rate is measured with reference to the unit of measurement of the Partial. For this reason, in case of the measurement of the Partial and Total being different, as in the example shown below, it should be noted that the flow rate measured in the example shown, the flow rate is expressed in Q2/min.

12.345 0.000 29163 0.000

The word "Fact" remaining above the flow rate register refers to the register of the Totals (Flow or NON Reset) which are again displayed when exiting from the flow rate reading mode.

To return to "Normal" mode, press the CAL key again. If one of the two keys RESEt or CAL is accidentally pressed during the flow rate reading mode, the flow rate will be reset to zero.

IMPORTANT: Even though in this mode they are not displayed, both the Reset Total and the General Total (Total) increase. Their value can be checked after dispensing has terminated, returning to "Normal" mode, by quickly pressing CAL.

12.345 0.000 29163 0.000

G.2.1 PARTIAL RESET (FLOW RATE MODE)

To reset the Partial Register, finish dispensing and wait for the Remote Display to show a flow Rate of 0.0 as indicated in the Illustration

then quickly press RESEt

H CALIBRATION

When operating close to extreme flow rate conditions (close to minimum or maximum acceptable values), an on-the-spot calibration may be required to suit the real conditions in which the K24 is required to operate.

H.1 DEFINITIONS

CALIBRATION Multiplication factor applied by the system to the electrical pulses received, to transform these into measured fluid units.

Factory-set default factor: It is equal to 1.000. This calibration factor enters utmost precision in the following operating conditions: water use solution or liquid food products.

Temperature: 20°C Flow rate: 10-30 l/min

Even after any changes have been made by the user, the factory K factor can be restored by means of a simple procedure.

USER FACTOR: H.2 CALIBRATION MODE

Why calibrate? 1. Display the currently used calibration factor.

2. Direct Calibration, performed by means of a dispensing operation.

3. Change the calibration using one of the two previously available procedures.

FOREWORD: Two procedures are available for changing the Calibration factor:

1. Indirect Calibration, performed by directly changing the calibration factor.

2. Direct Calibration, performed by directly changing the calibration factor.

ATTENTION: The K24 features a non-volatile memory that keeps the data concerning calibration and total dispensed quantity, even in the case of a long power break: after changing the batteries, calibration need not be repeated.

H.2.1 DISPLAY OF CURRENT CALIBRATION FACTOR AND RESTORING FACTOR

By pressing the CAL key while the appliance is in Standby, the display screen appears showing the current calibration factor used. If no calibration has ever been performed, the factory setting has been restored after previous calibrations.

The following display page will appear. The word "Fact" abbreviation for "factory" shows that the factory calibration factor is being used.

On the other hand, calibrations have been made by the user, the display page will appear showing the currently used calibration factor (in our example 0.998).

The word "User" indicates a calibration factor set by the user (it being used).

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H.2.1 IN-FIELD CALIBRATION PROCEDURE

1. NONE METER in Standby

2. LONG CAL KEY KEYING: Press the CAL key and display the calibration factor being used instead of the partial and reset total. The word "Fact" and "User" (which is the new factory or user) is currently being used.

3. LONG RESEt KEY KEYING: Press the RESEt key and the zero partial total meter is ready to return to the calibration procedure as per previous paragraph.

4. DISPENSING INTO SAMPLE CONTAINER: Without pressing any key, start dispensing into the sample container.

5. STOPPING DISPENSING: When the flow rate has reached the graduated area, there is no need to reach a preset quantity.

6. STOPPING DISPENSING: When the flow rate has reached the graduated area, there is no need to reach a preset quantity.

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33. STOPPING DISPENSING: When the flow rate has reached the graduated area, there is no need to reach a preset quantity.

34. STOPPING DISPENSING

